



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

008888

D117-840-011
Job Sheet 191666



Part No: D117-840-011

Job Qty: 3 pcs

Part Name: BK117/EC145 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/6/19

Job Tracking No:

Due Date: 4/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 11190*

Note: DWG REV C IPP REV:A NEW ISSUE 13-04-01 JLM VERIED BY:DD IPP REV:B 13.05.28 PER IIN D117-840
REV.A DD VERF:JLM IPP REV:C 15.03.30 PER REV B JLM VERIFIED BY:DD IPP REV:D 16.02.23 PER IIN
REVC DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	3 pcs	4/2/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

MAR 26 2019 APR 05 2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S170070



Part: D117-840-011

Job No: 191666

Serial No/Batch: S170070

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH13-18- Issue 1, FAA STC SR0331

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
170 QC 4	3 pcs	4/2/19	0.00 0.00	QC 4 - 26		
				QC 4 - 28		
				QC 4 - 42		
				QC 4 - 58		
				QC 4 - 6		
				QC 4 - 69	JRB	
				QC 4 - 9		
				QC 4 - 46		
180 Packaging 3-1 - Stock - B4B	3 pcs	4/2/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB	
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B	DAG	
185 DC - 1 - B4B	3 pcs	4/2/19	0.00 0.00	DC - 1 - B4B	21	
				DC - 2 - B4B	9-39	APR 05 2019
190 QC 21 - FG	3 pcs	4/2/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70	DAG	APR 05 2019
				QC 21 - SA - 53	21	
Part Op 170 - (QC4- 100% Inspect kits for completeness)						9-39
Descriptions: 180 - Identify and pack for shipping as per PPP D117-840-011						
185 - Photocopy bluefile & type labels per PPP D117-840-011 CHG 003						
190 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5082910x30
AN4C17A	Bolt	24 Ea (8 ea)	160-Packaging 1 - Pick Kit	5093740x6 FM13710-2x1.5
D2274	Radius Block	24 pcs (8 ea)	160-Packaging 1 - Pick Kit	5155952
D3456-1	Washer	24 pcs (8 ea)	160-Packaging 1 - Pick Kit	5157300
D4012-3	Cushion	12 pcs (4 ea)	160-Packaging 1 - Pick Kit	5046542
D5377-1	Bearpaw	6 pcs (2 ea)	160-Packaging 1 - Pick Kit	5163156
D5378-041	Bearpaw Wearplate Assembly	6 pcs (2 ea)	160-Packaging 1 - Pick Kit	5163546
D5379-1	Bearpaw Clamp	12 pcs (4 ea)	160-Packaging 1 - Pick Kit	5137192
MS21043-4	Nut	60 Ea (20 ea)	160-Packaging 1 - Pick Kit	5149143
NAS1149D0463J	Washer	36 Ea (12 ea)	160-Packaging 1 - Pick Kit	5157445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4C11A	36	146	0
	AN4C17A	24	46	0
	D2274	24	347	0
	D3456-1	24	255	0
	D4012-3	12	45	0
	D5377-1	6	0	0
	D5378-041	6	0	0
	D5379-1	12	24	0
	MS21043-4	60	1,276	0
	NAS1149D0463J	36	7,656	0

Part Specifications

Specifications could not be found.

Plex 3/6/19 8:12 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					